

Made in France since 1964

# **Glue Pulling Repair**

**Equipment and methods** 



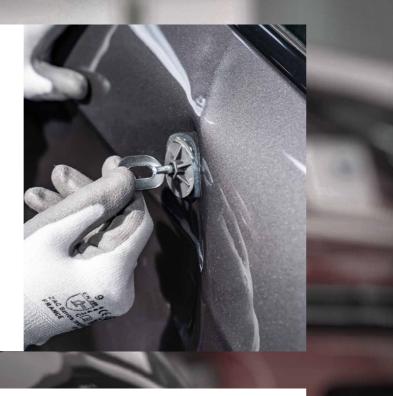
## **A REVOLUTION IN DENT REMOVAL**

#### **INCREASED EFFICIENCY**

Bodyworkrepairs can be a race against time, and «conventional» dent removal methods can be time-consuming.

Removing a dent with glue is a great way to get a flawless result in as little time as possible!

It is a universal method that works on all bodywork components, whether steel or aluminium, and does not require the removal of interior trim or covers.



#### **ANALYSE THE** IMPACT

- Using a magnet, check whether the material you need to correct is steel or aluminium.
- → Measure the temperature of the panel, ideally it should be between 20 and 29°C.
- -> Choose the pulling tip best suited to the area being straightened.
- → Determine the angle and pulling force required.



#### A SUPPLEMENTARY METHOD

Dent removal using glue is complementary to 'classic' dent removal, and is suitable for a wide range of applications. Glue-on tips come in a range of shapes and sizes designed to accurately fit the contours of the impact.

Using adhesive means you can remove dents from hybrid and electric vehicles without first having to disconnect the battery.



electric vehicles

### PREPARE THE SURFACE AND THE TIPS

- → Briefly flame the tips to clean them and remove any moisture.
- → Use rubbing alcohol to remove glue residue from the tips.
- → Clean the area being repaired with rubbing alcohol. Use a clean, soft cloth.

Briefly flame the area being repaired to → remove any moisture.

Quick set-up

www.gys.fr

All bodywork

panels

Larger draw area

Streamlined repairs on

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- $\rightarrow$  Heat the glue gun up to maximum power. (250W minimum)
- → Apply a generous amount of adhesive to the surface of the tip that is going to be placed on the panel.

### STRAIGHTENING THE SHEET

- → Use a pulling tool appropriate to the situation: levelling bar, Draw Aligner, slide hammer, etc.
- → Start by applying a little force.
- > Tap the bodywork around the impact in order to soften the surface.
- → Gradually increase the amount of force applied.

#### ATTACH THE TIPS

- Attach the tips to the surface, without applying too much pressure so that the adhesive does not spread.
- All Maintain a 1 to 3 mm layer of adhesive between the panel and the tip.
- → Wait for the adhesive to dry. Small tips: 45 to 55 seconds. Medium-sized tips: 1 to 2 minutes. Large tips: 2 to 3 minutes.
- → The adhesive should be pulled when it is still hot and has good elasticity.

## CLEAN THE SURFACE AFTER STRAIGHTENING

- $\rightarrow$  Remove the tips from the bodywork by spraying with rubbing alcohol.
- → Remove the tips from the bodywork by spraying them with rubbing alcohol.
- → The tips should be cleaned within an hour to remove any residual adhesive.

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## EQUIPMENT

## ACCESSORIES

#### **COMPLETE KIT**



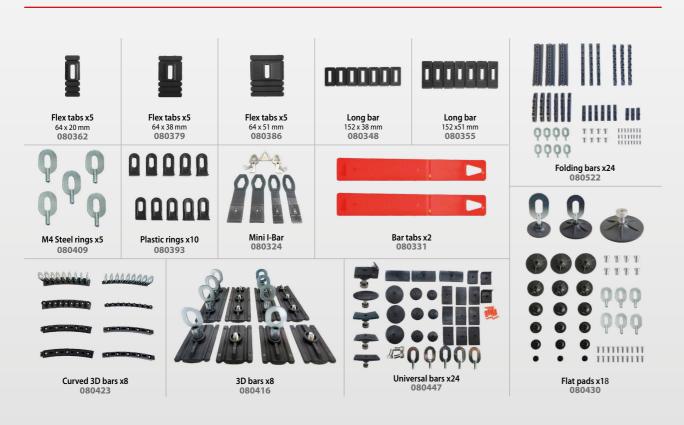
**GPR TECH KIT** 080317

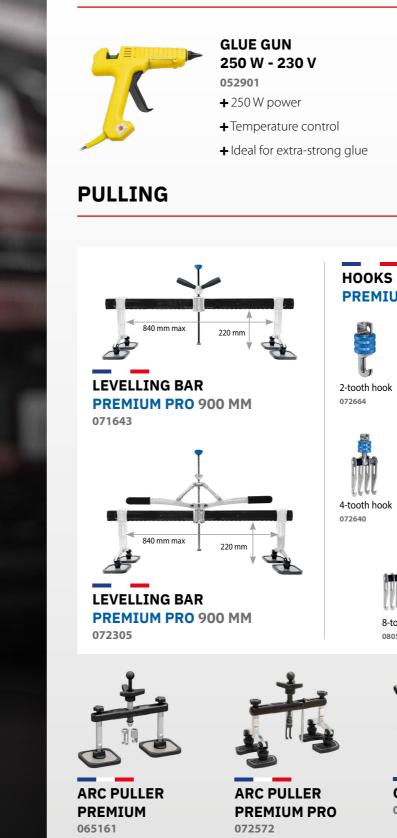
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1	Glue sticks	x5
2	3D bars	x2
3	Curved 3D bars	x2
4	M4 steel rings	x5
5	I-Bar	x1
6	Bar tab	x1
7	Plastic ring	x10
8	Flat pads	хб
9	Long bar 152 x51 mm	x1
10	Long bar 152 x 38 mm	x1
11	Flex tab 64 x 51 mm	x1
12	Flex tab 64 x 38 mm	x1
13	Flex tab 64 x 20 mm	x1
14	Universal bars	x8
15	Folding bars	x8

#### **OPTIONS**

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GLUE

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#### SPECIAL DENT REPAIR GLUE

080454

- + Contains 10 sticks of glue
- + Extra-strong: 540 kg holding capacity
- + Effective for any application



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072671





8-tooth hook 080539



**GLUE LIFTER** 057364



**AIRFIX DRAW ALIGNER** 077379



**SLIDE HAMMER** 1.7 KG - SINGLE HOOK 051201





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GYS Car Body Catalogue

