

AC 3690 MODEL

OXY-ACETYLENE TIPS

Acetylene cutting tips specifically used with the Harris Model 36 series of cutting attachments.

CONSTRUCTION:

Two-piece, unplated shell

PREHEAT TYPE:

Heavy

WHERE USED:

HVAC, maintenance, metal art, etc.

CLEANING INSTRUCTIONS:

Use tip cleaner E-9



3690-AC

PART NO.	METAL THICKNESS (mm)	OXYGEN (bar)	ACETYLENE EQUAL PRESSURE (bar)	WHERE USED
3690-00AC	0 - 6	1,0 - 2,0	0,3 - 0,8	36-2 cutting attachment
3690-0AC	6 - 13	1,5 - 2,5	0,3 - 0,8	36-2 cutting attachment
3690-1AC	13 - 25	2,0 - 3,5	0,3 - 0,8	36-2 cutting attachment
3690-2AC	25 - 75	3,0 - 4,5	0,3 - 0,8	36-2 cutting attachment

TWO-PIECE OXY-ACETYLENE CUTTING TIPS

Commonly one-piece tips are used for oxy-acetylene cutting and two-piece tips are used for cutting with alternative fuels such as natural gas, propane and propylene. Harris, however, offers both one and two-piece tips for acetylene cutting.

WHAT ARE THE ADVANTAGES OF HARRIS AC TWO-PIECE ACETYLENE TIPS?

Two-piece acetylene tips are less expensive, easier to clean, and produce a special high pre-heat for fast cutting of dirty, scaled and/or heavily rusted plate. AC tips are also highly recommended for acetylene machine cutting.

THE HARRIS PRODUCTS GROUP
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