## KÜHTREIBER® ///

## KIT 405 S STANDARD



## DESCRIPTION

KIT 405 S are professional welding machines equipped with a high-powered transformer with copper primary and secondary winding, robust allmetal wire feeder with an efficient motor, an EURO connector and electronics control.

The main advantages of machine KIT are excellent welding skills, 40-grade voltage control, high power, high duty cycle, high reliability and very easy operating.

## USAGE

Machines are designed for industry and heavy industry, maintenance plants, metal-production, for locksmiths, ship-production, by maintenance or at home. Code 50405 Input power 50/60 Hz [V] 3x400 Protection - slow [A] 25 Welding current range [A] 30 - 350 Output voltage range [V] 18 – 40 Duty cycle 100 % [A] 260 Duty cycle 60 % [A] 300 Duty cycle 30 % [A] 350 Mains current/input 60 % 15.3/10.6 [A/kVA] Winding Cu Number of adjustment points 40 **Digital volt-ampere meter** yes Wire feeder 2/4-roll Standard equip roll 1.0 - 1.2 Wire feeder speed [m/min] 1 – 20 Material of wire Steel. Stainless steel – Aluminium - Cored wire Ingress Protection IP 21 1351 × 490 × 845 Dimensions [mm] Weight [kg] 119 **FEATURES** 2-STROKE / 4-STROKE **BURN BACK** EASY USE PRE-GAS / POST-GAS SPOT PULS FEED BACK **UP-DOWN** SOFT START GENERATOR 

30-350 A

300 A/60%

